



PIPE CLAMPS

BLACK BRIDGE CLAMPS

The Black Bridge Pipe Clamps can be used in the welding of all kinds of materials such as carbon steel, stainless, duplex, super duplex and titanium. Due to its design, the Black Bridge Clamp ensures that the clamping forces are evenly spread around the pipe to be welded. This is true for all pipe dimensions within the range of the BB Clamp. The adjusting screws have stainless steel bearings, thus reducing the risk of carbon contamination and corrosion. The arms are fabricated from steel which allows a clamping force to meet the requirements for all pipe dimensions within the range of the Clamp. The welding of pipe to pipe and pipe to fittings is easily performed with BB Clamp. Three sizes of clamp are available covering all pipe diameters between 1" - 14"



Features

- Quick and easy to use
- Combines accuracy with safety
- Instant centring
- A quality product at low cost
- Wing bolts with stainless steel bearings

PART No.	PIPE DIAMETER IMPERIAL	PIPE DIAMETER METRIC	WEIGHT KG / LBS
BBC3	1 - 3"	27 - 64	1.5 / 3.50
BBC6	2 - 6"	60 - 168	3.75 / 8.0
BBC14	6 - 14"	168 - 355	7.50 / 15.00



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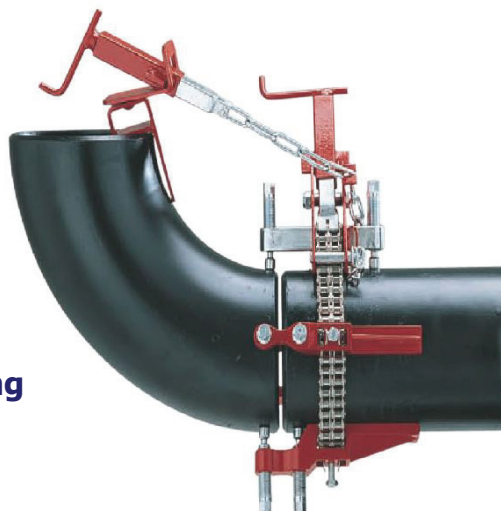
CHAIN CLAMPS

The Chain Clamp is Double Jackscrew clamp for aligning and reforming Pipes upto 54" diameter. Supplied in a metal storage box each clamp comes with the length of chain required for the given pipe range and double jackscrew jackbars for clamping and aligning.

A fitting alignment device is also included for the positioning of tees and elbows. A range of double chain clamps is also available for ultra heavy duty applications, please enquire.

Features

- Can align all pipe schedules accurately
- Jackscrews enable elimination of Hi-Lo Points either side of the joint. Can re-form Up to schedule 40 pipes.
- Joints can be fully welded without removing the clamp
- Elbows, Tees and other fittings can be accurately aligned
- Jackbars have two jackscrews with pivoting pads to compensate for uneven surfaces.
- Available in both Carbon & Stainless steel versions.



PART No.	PIPE DIAMETER RANGE "/	NO. OF JACKBARS	REFORMS PIPE TO SCHEDULE	ALIGNS PIPE TO SCHEDULE	SHIPPING WT KGS
SCC8	1-8	3	40	80	12
SCC8SS	1-8	3	40	80	12
SCC20	4-20	7	40	80	33
SCC20SS	4-20	7	40	80	33
SCC36	10-36	8	40	80	67
SCC36SS	10-36	8	40	80	67
SCC54	10-54	13	40	80	82
SCC54SS	10-54	13	40	80	82

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